

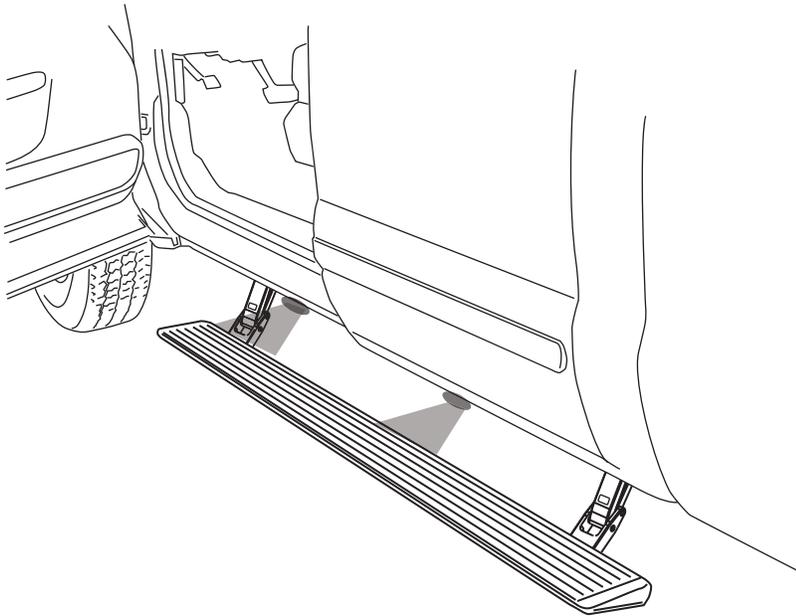
INSTALLATION GUIDE

AMP RESEARCH Power Step

MADE IN USA

APPLICATION	LENGTH	MODEL YR	PART #
Ford Super Duty F-250 / F-350 Regular Cab*	(48")	1999–2007	75104-01A
Ford Super Duty F-250 / F-350 Super Cab*	(60")	1999–2007	75104-01A
Ford Super Duty F-250 / F-350 Crew Cab	(79")	1999–2007	75104-01A
Ford Excursion*	(79")	2000–2005	75104-01A

***Modification required to running board assembly. See Item 1 on page 3.**



INSTALLATION TIME



SKILL LEVEL



4= Experienced

TOOLS REQUIRED

- Safety goggles
- Measuring tape
- Flat blade screwdriver
- Phillips head screwdriver
- 13mm socket
- 8mm socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench (allen wrench)
- 4mm hex key wrench (allen wrench)
- Electrical tape
- 9/32" Drill Bit
- 25/64" Drill Bit
- Weather proof caulking (silicone sealer)

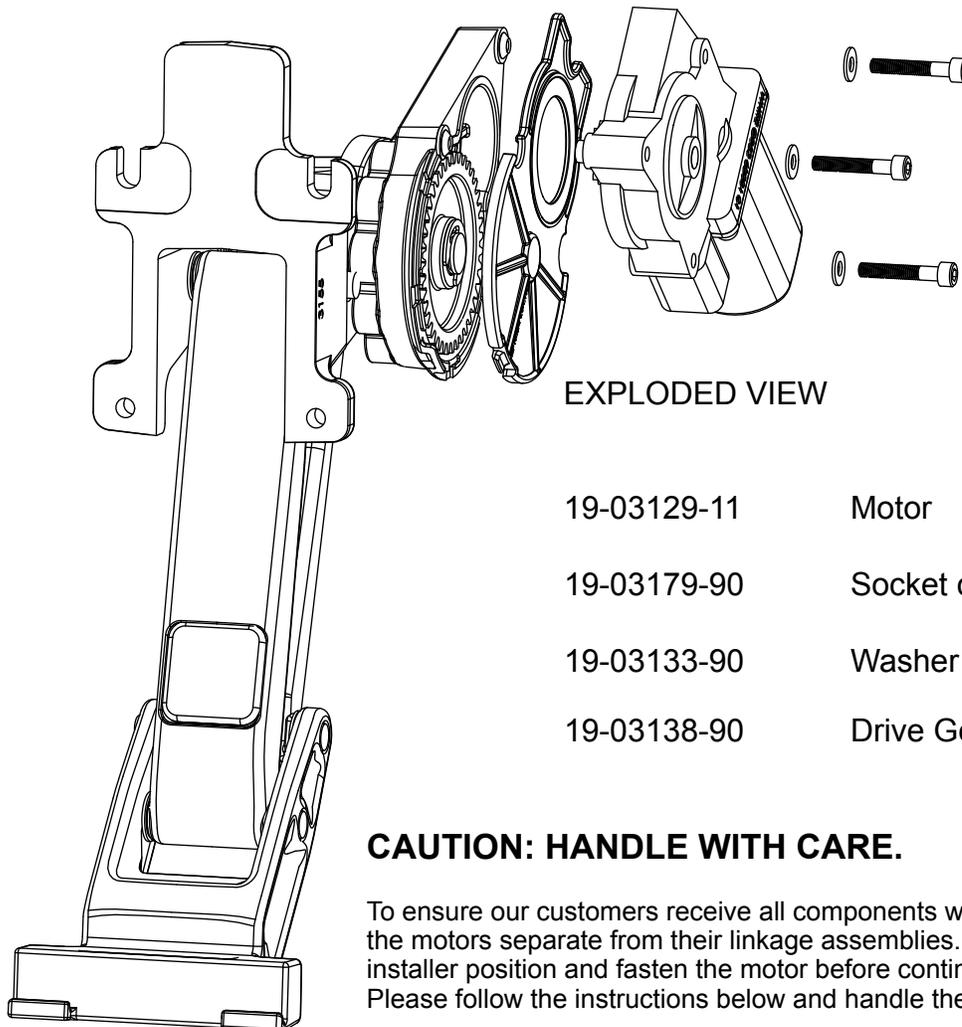
AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 6:00 AM - 5:00 PM PST

Designed and manufactured by AMP Research®. Patent Number 6,830,257; 6,641,158; 6,834,875; 6,938,909; 6,942,233; 7,007,961; 7,055,839; 7,163,221; 7,367,574; 7,380,807; 7,398,985; 7,413,204; 7,487,986. Other US and Worldwide patents pending. Made in USA © 2010 AMP Research
5-year limited warranty. Professional installation is recommended.

INSTALLATION GUIDE

Attaching motor to linkage assembly

The motors must be attached to the linkage assemblies before continuing the installation process.



EXPLODED VIEW

19-03129-11	Motor
19-03179-90	Socket cap screw
19-03133-90	Washer
19-03138-90	Drive Gear Housing Cover

CAUTION: HANDLE WITH CARE.

To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

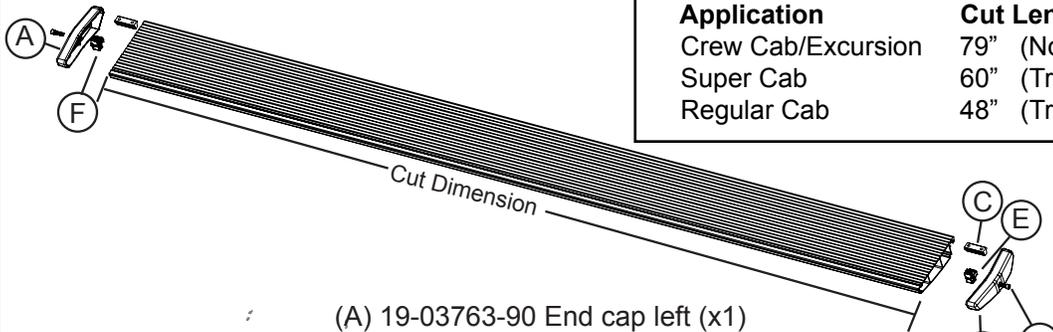
CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

Instructions:

1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

Note: Some Applications require modification.

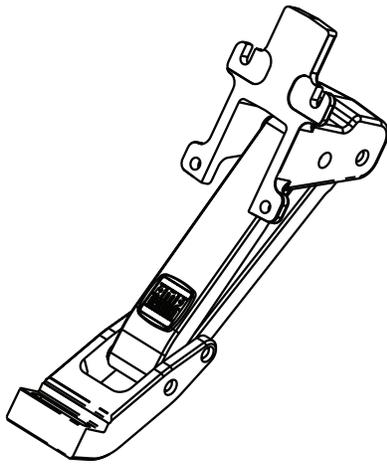
Application	Cut Length
Crew Cab/Excursion	79" (No Modification Required)
Super Cab	60" (Trim 19")
Regular Cab	48" (Trim 31")



- (A) 19-03763-90 End cap left (x1)
- (B) 19-03760-90 End cap right (x1)
- (C) 19-02663-90 T-nut insert (x2)
- (D) 19-02802-90 Socket cap screw (x2)
- (E) 19-03761-90 End cap wedge right (x1)
- (F) 19-03764-90 End cap wedge left (x1)

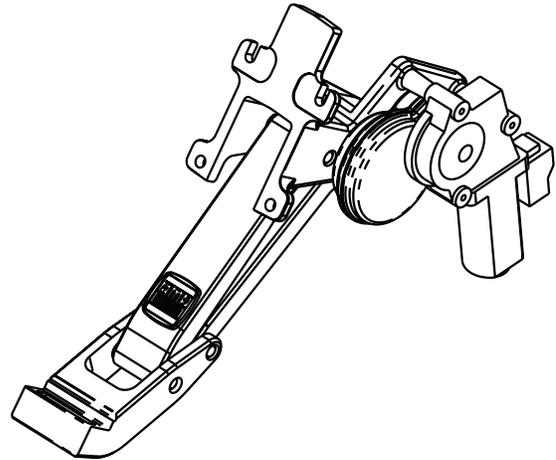
1 x2

Running board assembly



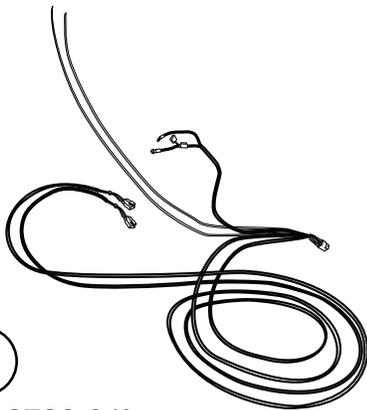
2 x2

10-02641-14
Idler linkage assembly



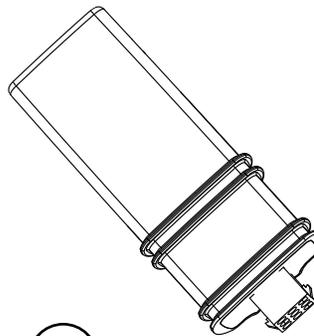
3 x2

10-02624-14
Motor linkage assembly



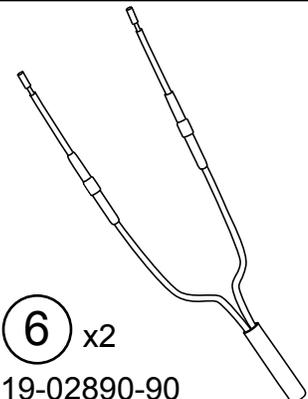
4

19-02726-91L
Wire harness



5

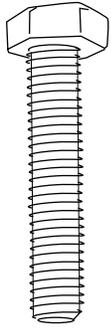
19-03297-93
Controller



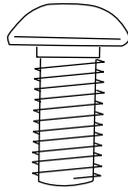
6 x2

19-02890-90
Double-diode
(Not required for all applications
See Wiring Guides for details)

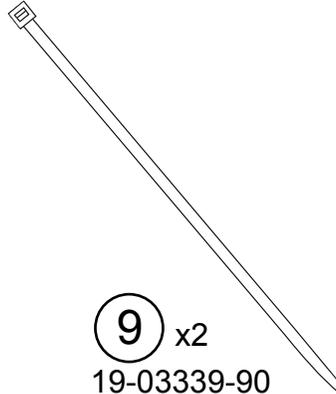
PARTS LIST AND
HARDWARE
IDENTIFICATION



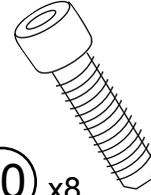
7 x8
19-02487-90
Hex bolt



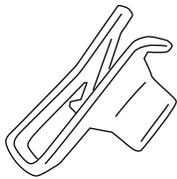
8 x8
19-02485-90
Button head - M10



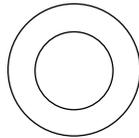
9 x2
19-03339-90
Cable tie (11")



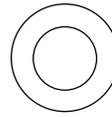
10 x8
19-02802-90
Socket cap screw



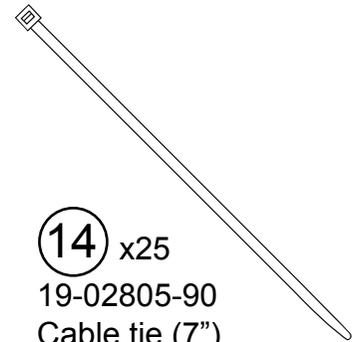
11 x8
19-02488-90
U-nut



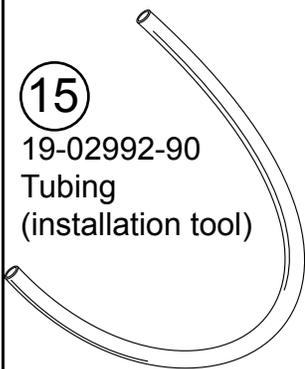
12 x8
19-02486-90
Washer (stainless)



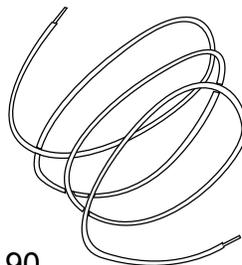
13 x8
16-03014-90
Washer (black)



14 x25
19-02805-90
Cable tie (7")



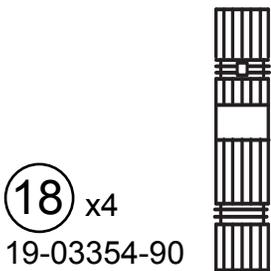
15
19-02992-90
Tubing
(installation tool)



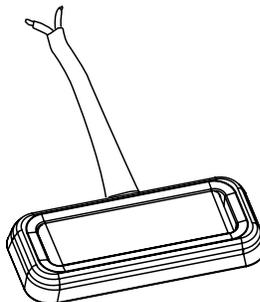
16 x2
19-02986-90
Connecting wire (red)



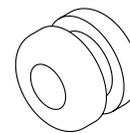
17 x10
19-02989-90
Butt connector



18 x4
19-03354-90
Posi-Tap® connector



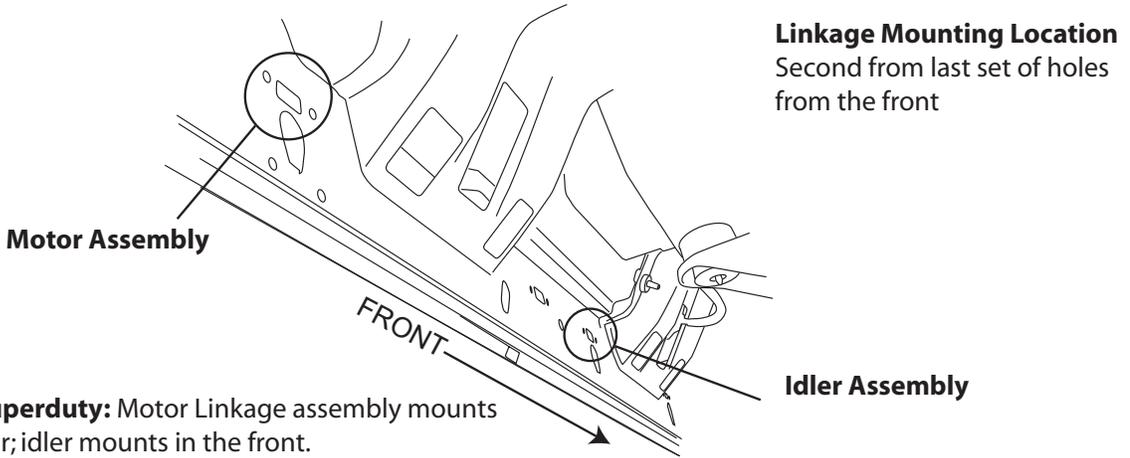
19 x4
19-03302-90
LED Lamp



20 x4
19-02640-90
Grommet

AMP RESEARCH POWER STEP – FORD SUPER DUTY & EXCURSION

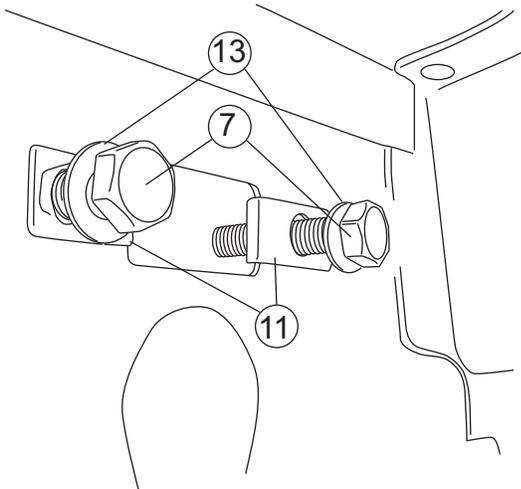
DRIVER SIDE



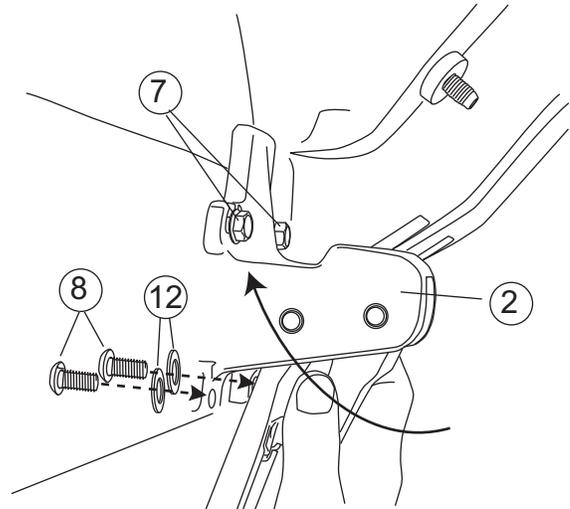
Note: Superduty: Motor Linkage assembly mounts in the rear; idler mounts in the front.

Excursion: Motor Linkage assembly mounts in the front; idler mounts in the rear.

1

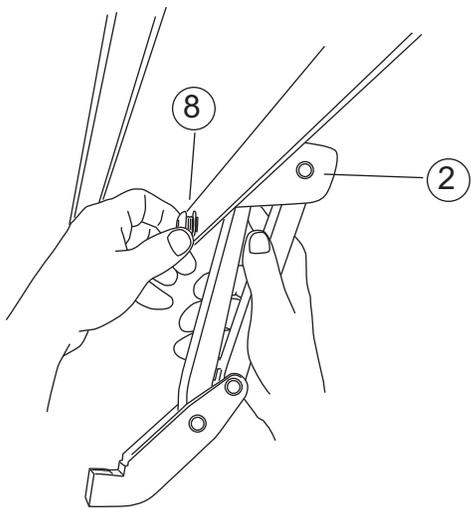


2

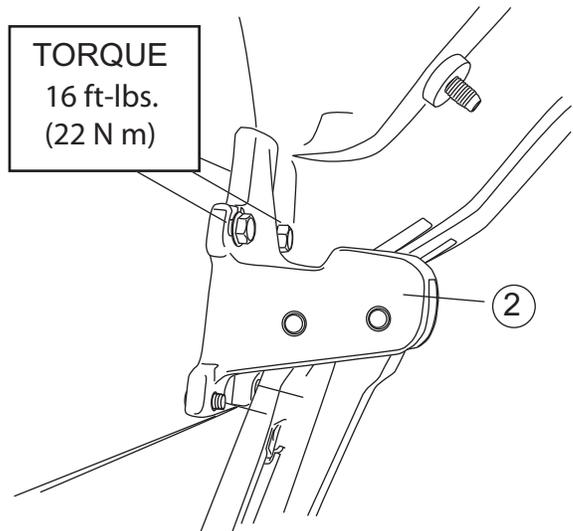


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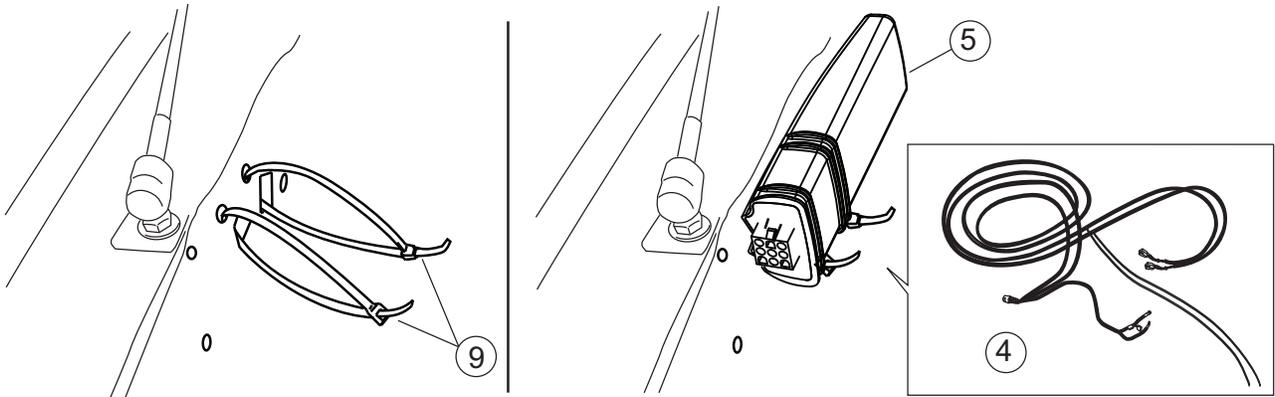
Note: Excursion requires hole to be drilled in body for rear linkage. Use 25/64" Drill Bit.



4

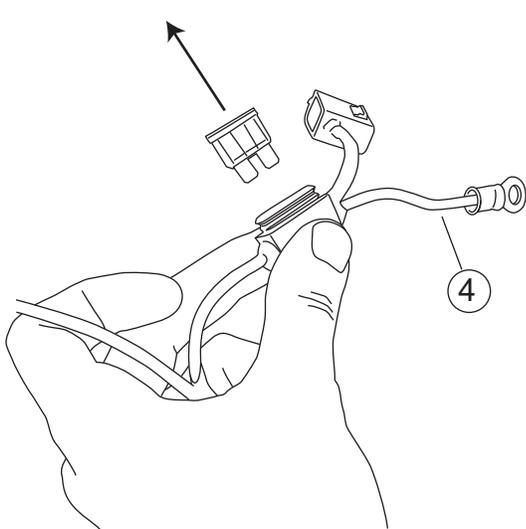


5

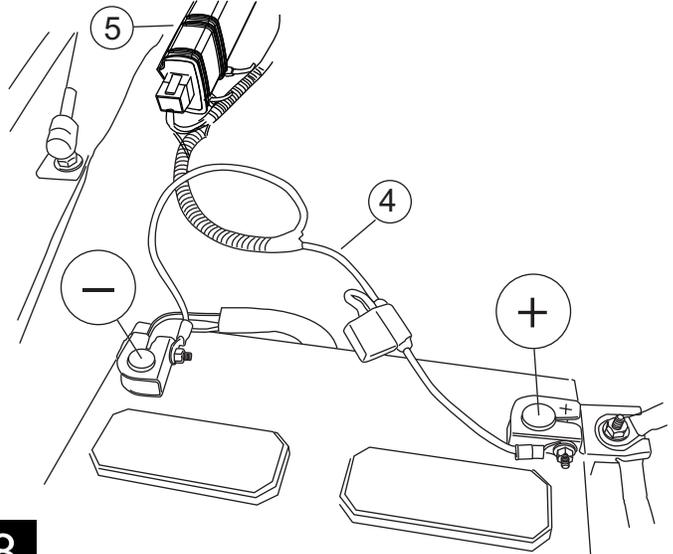


Loop two large tie wraps through fastener cutouts in sheet metal as shown. Position controller as shown above and cinch down tie wraps to secure controller in place. Connect harness to controller. Make sure that locking tabs on controller/harness connector are fully engaged.

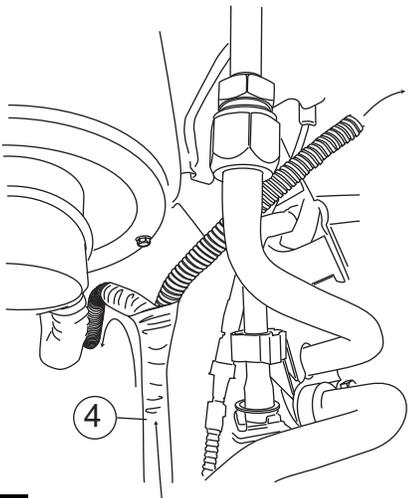
6



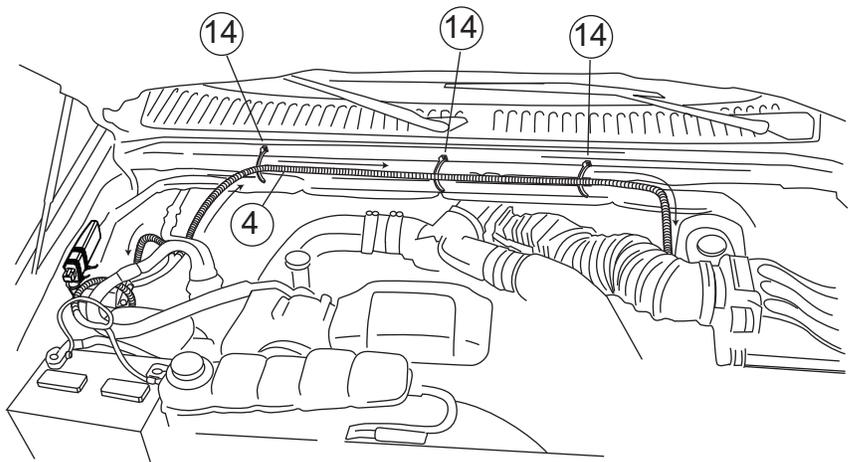
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8

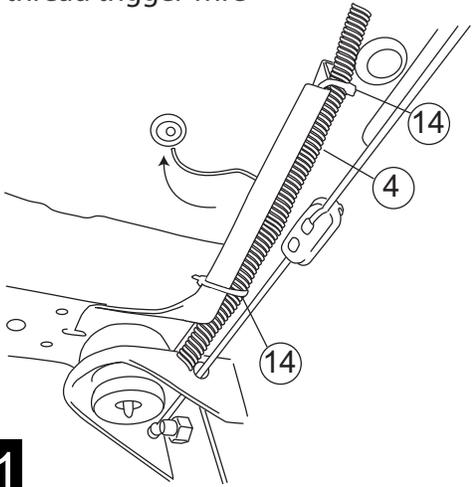


9

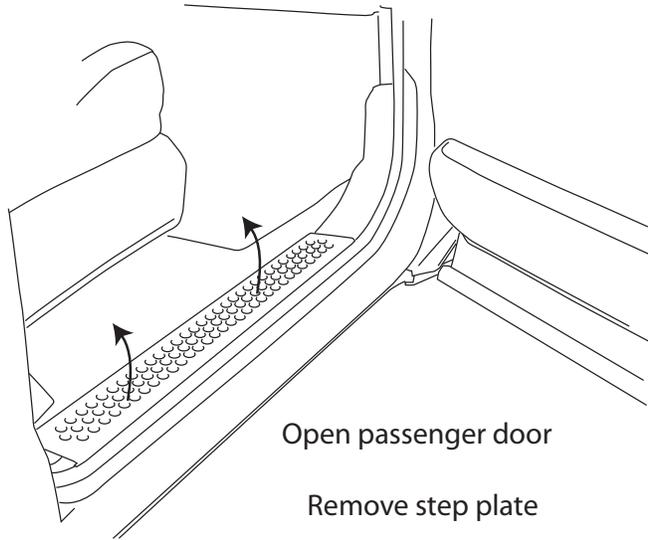


10

Puncture grommet and thread trigger wire



11

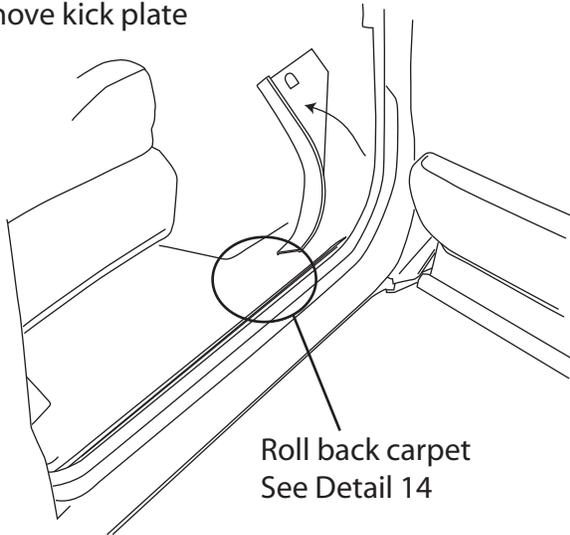


Open passenger door

Remove step plate

12

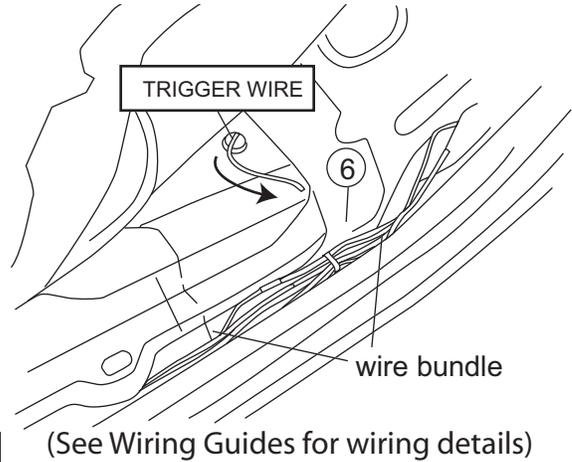
Remove kick plate



Roll back carpet
See Detail 14

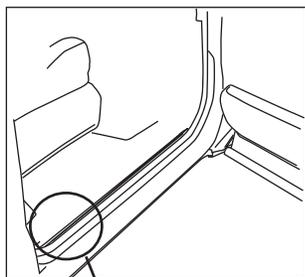
13

Roll back carpet and pull trigger-wire through grommet.



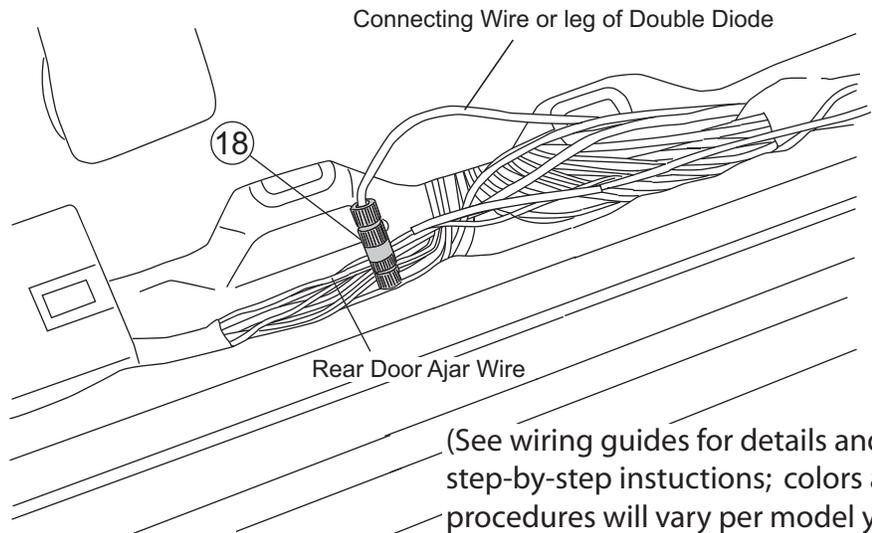
(See Wiring Guides for wiring details)

14



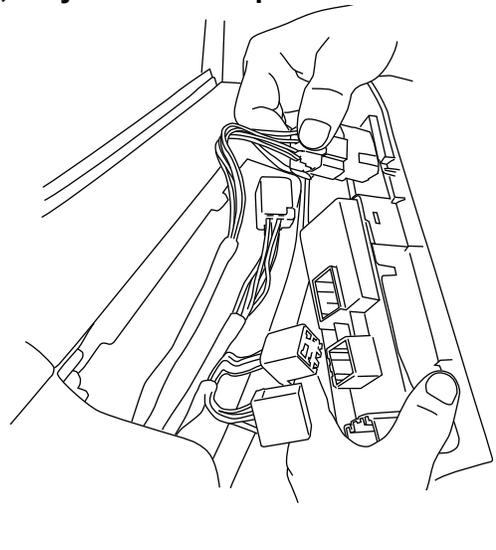
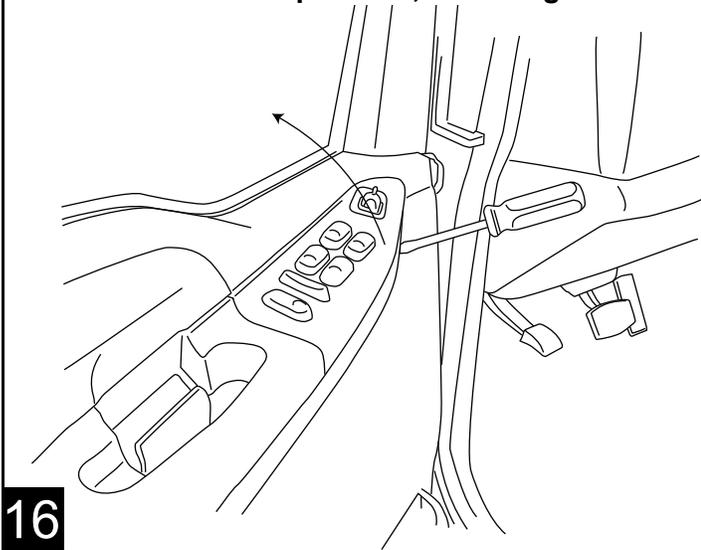
Roll back carpet
See Detail

15

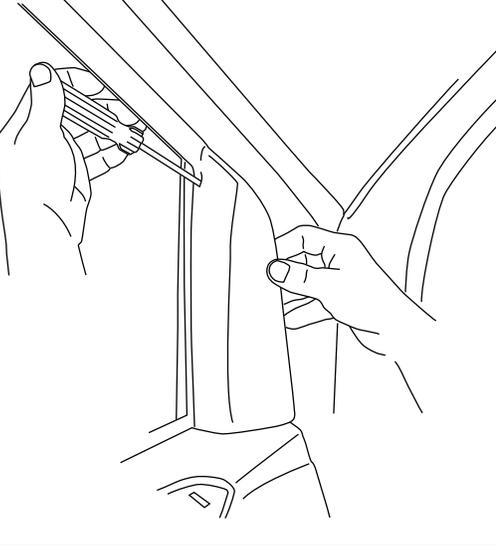
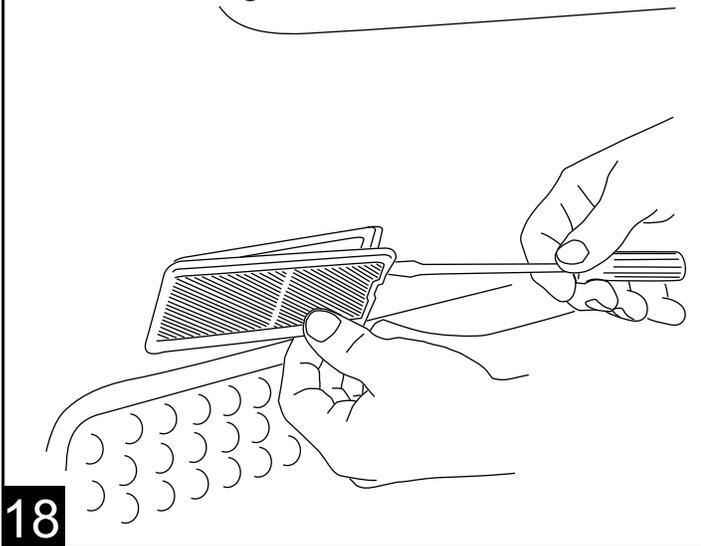


(See wiring guides for details and
step-by-step instructions; colors and
procedures will vary per model year)

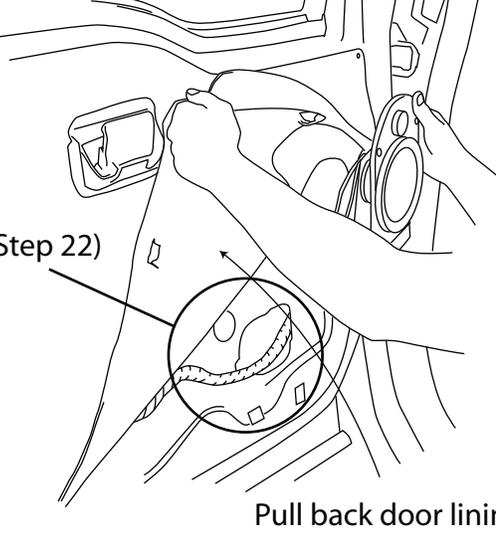
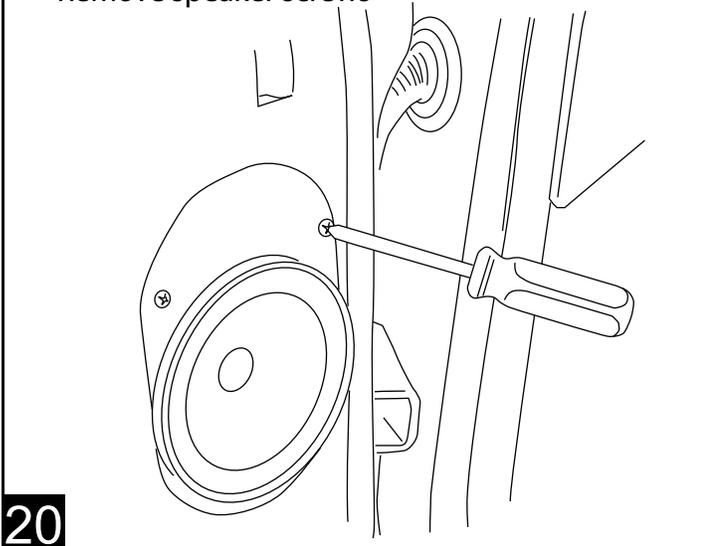
NOTE: Steps 16-25, removing driver's door panel, only for vehicles prior to 2007.



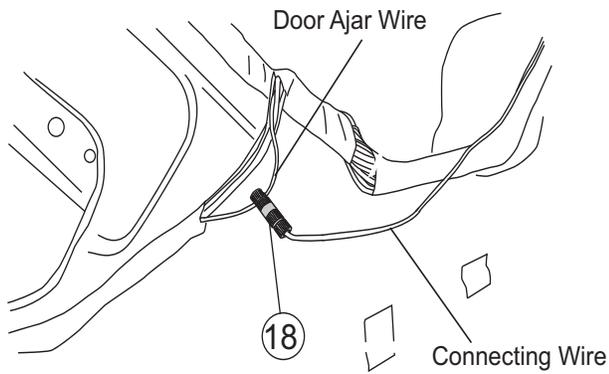
Remove door light



Remove speaker screws



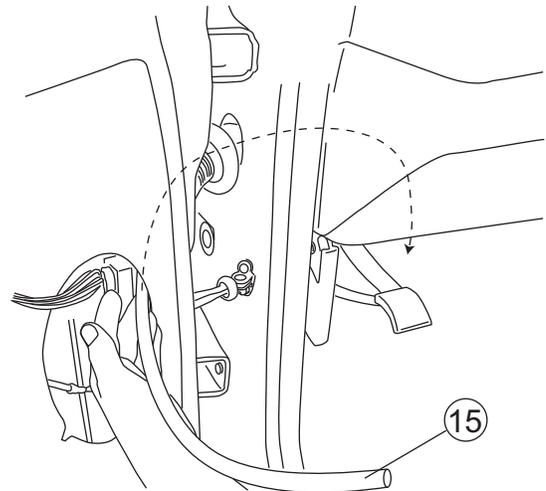
Pull back door lining



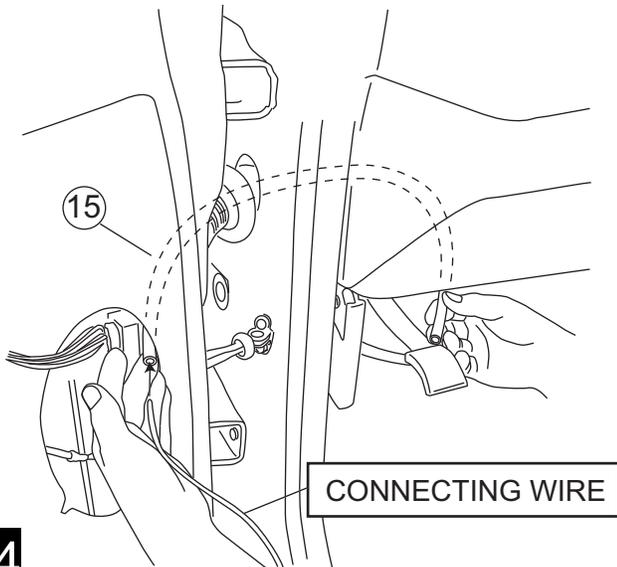
(See wiring guides and step-by-step instructions; colors and procedures will vary per model year)

22

Insert plastic tube

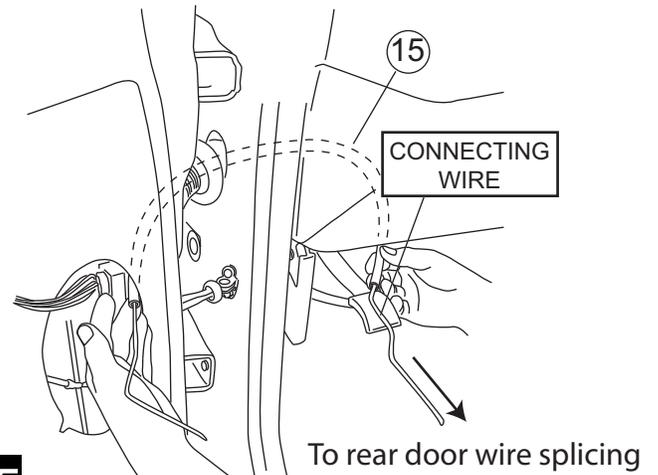


23

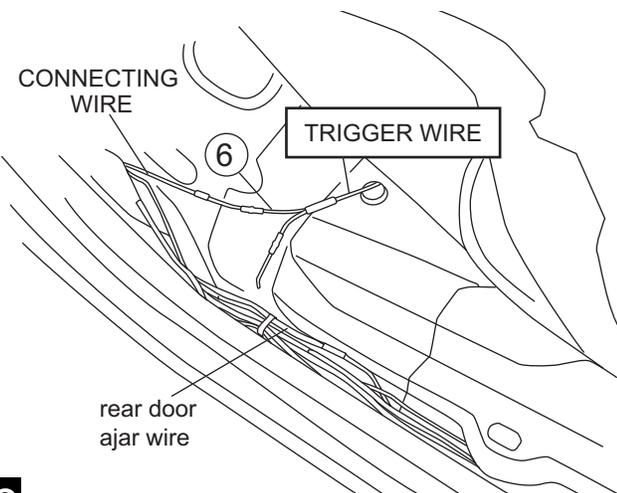


24

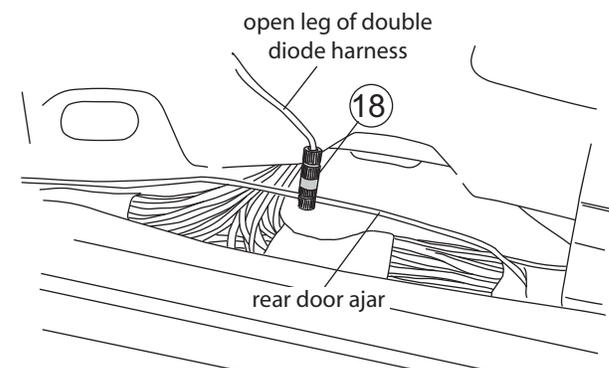
Thread wire through tube then remove tube



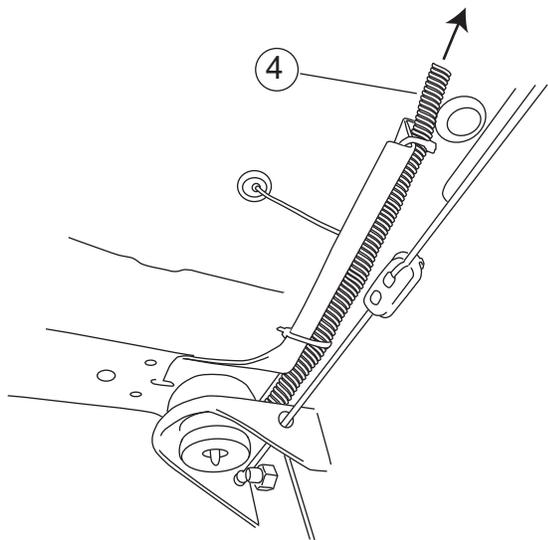
25



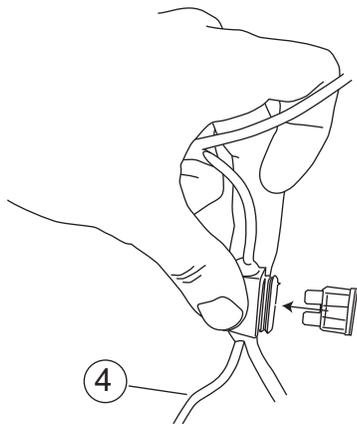
26



27

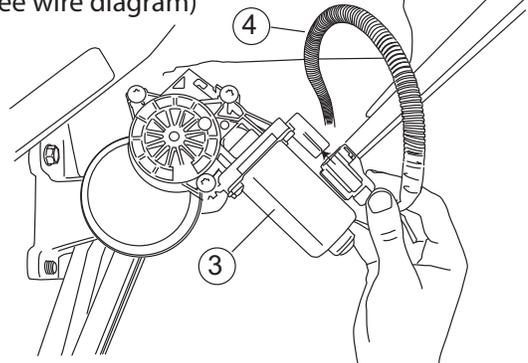


Replace fuse

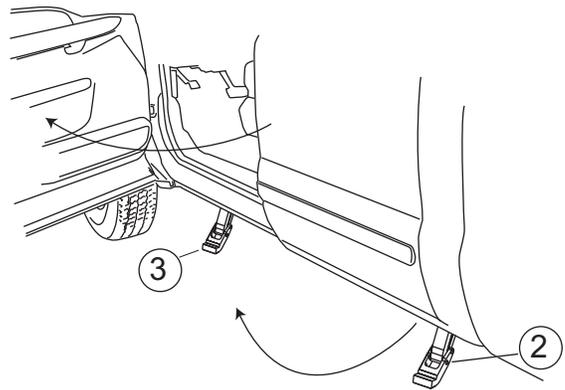


2004 model shown

Some previous year models require that the ORANGE and WHITE wires be reversed (See wire diagram)



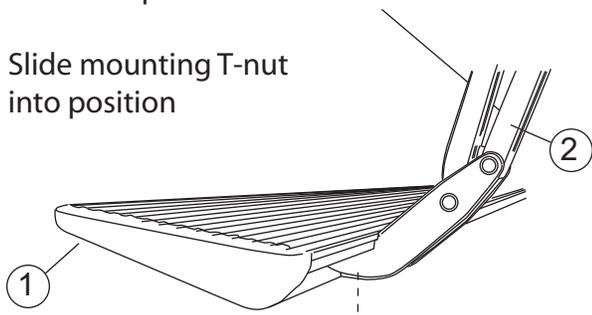
Plug in (both sides)



Open doors to extend arm (if not already extended)

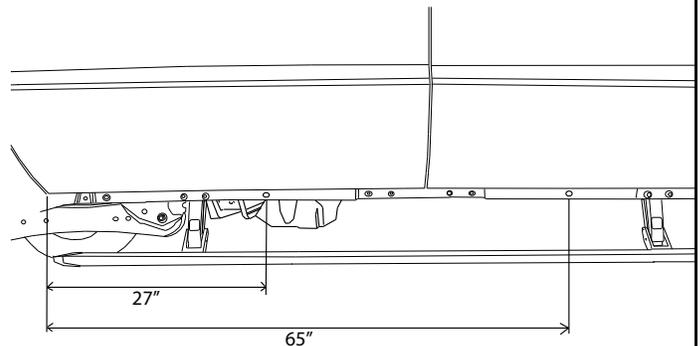
Attach step

Slide mounting T-nut into position

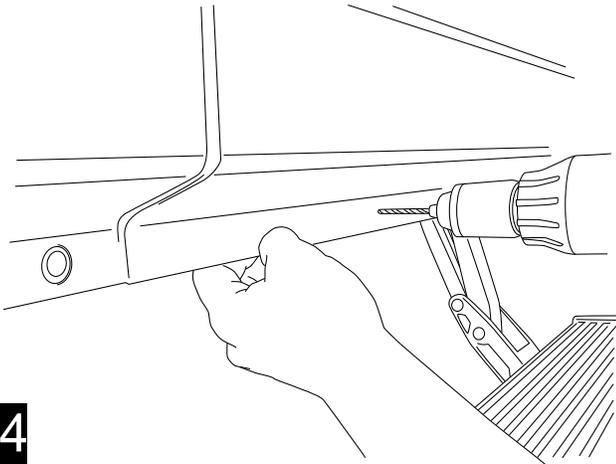


TORQUE
10 ft-lbs
(13.5 N m)

On each side of the vehicle measure from the front edge of door line on the pinch weld to the specified lengths below. Measure at 27" for front LED Light and 65" for rear LED Light.

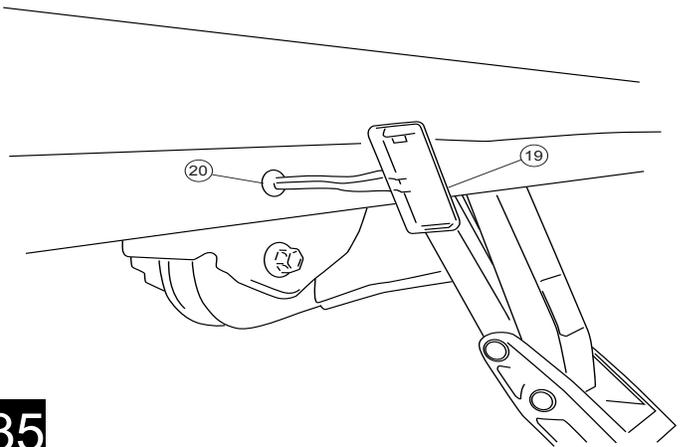


Drill a 9/32" hole through the pinch weld at marked locations. Deburr all holes.



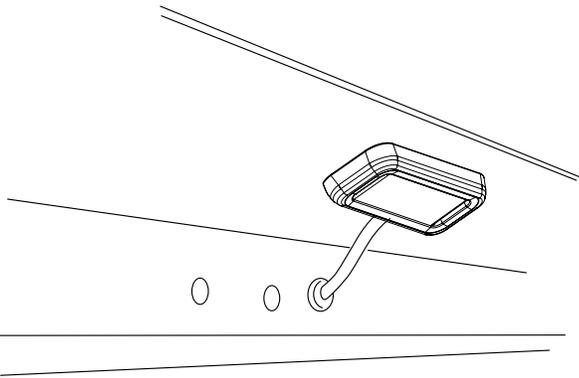
34

Insert grommet into drilled holes. Insert lamp wires through the grommets. (Silicone lube will help wires slip through grommets.)



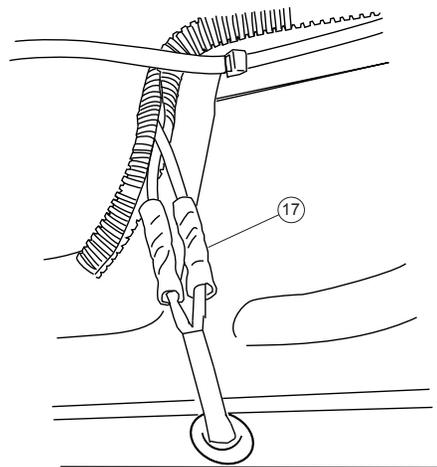
35

Affix lamp to rocker panel surface. Make sure lamp is affixed to a flat, clean surface.



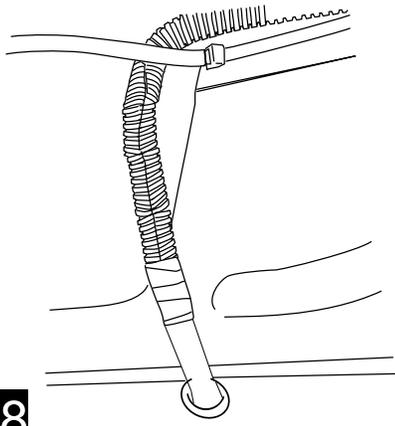
36

Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black



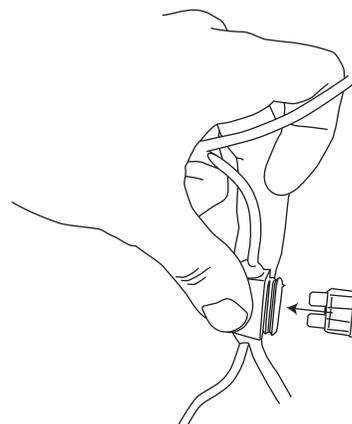
37

Close and wrap with conduit and electrical tape. Secure all loose wires with cable ties, with lamp wires pulled upward to avoid any wire snagging.



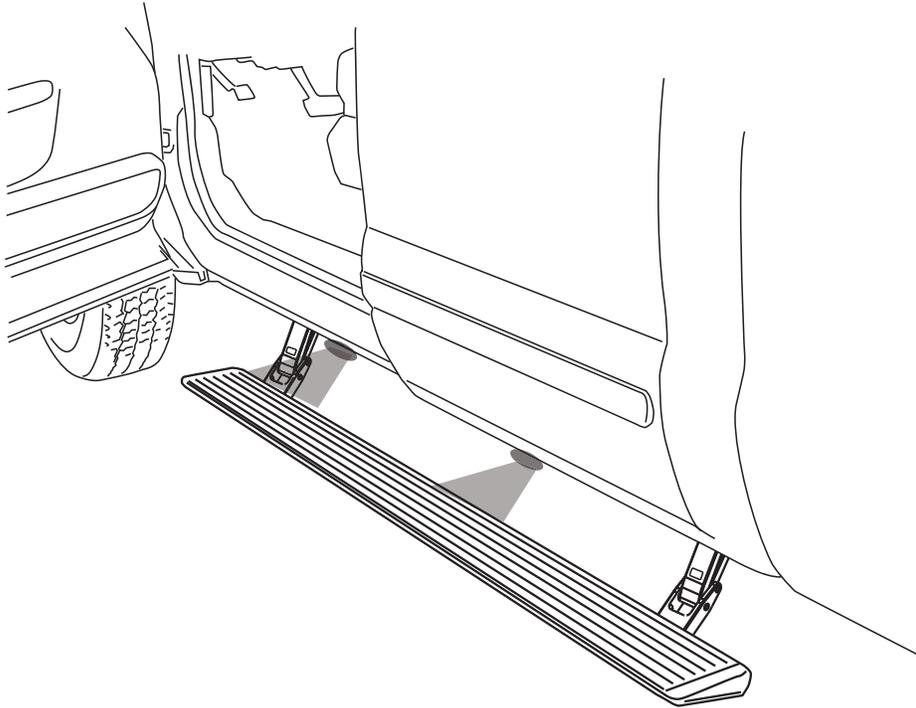
38

Reinstall fuse.



39

Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



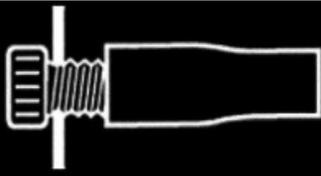
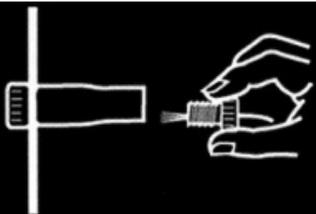
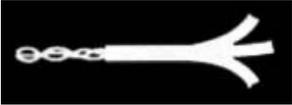
Correct operation of Lights: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.

AMP RESEARCH Power Step

MADE IN USA

WIRING GUIDE / General instructions

Posi-Tap™ installation instructions

 <p>1. Insert</p>	 <p>2. Tighten</p>	 <p>3. Strip 3/8"</p>
 <p>4. Insert & Tighten</p>	 <p>For two or more wires twist.</p>	<p>Posi-Tap™ Patents: 5,228,875; 5,695,369; 5,868,589, 2,708. Other patents pending.</p>

Diodes

NOTE: 2004-2006 Ford Super Duty trucks **without** remote keyless plus 2001 and older Super Duty trucks **with** remote keyless entry require additional diodes that are not included in the standard parts kit.

See specific model year Wiring Guides for quantities required for your application

If needed, additional diodes (Part # Single 19-02727-90 / Double 19-02890-90) may be ordered at no charge and shipped UPS Ground by calling 1-888-983-2204

CAUTION

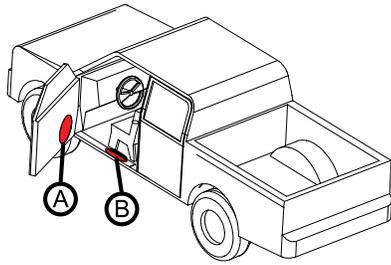
Handle the motor and linkage assemblies with care when installing. Dropping can damage motor. Remove fuse from wiring harness during installation. Failure to do so could result in severe electrical shock.

TECH SUPPORT 1-888-983-2204 (press 2) Monday - Friday, 6:00 AM - 5:00 PM PST

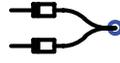
Designed and manufactured by AMP Research. Patent 6,830,257 / 6,641,158 / 6,834,875 / 6,938,909 / 6,942,233 / 7,007,961 Other US and worldwide patents pending.. 5-year limited warranty. Professional installation is recommended.

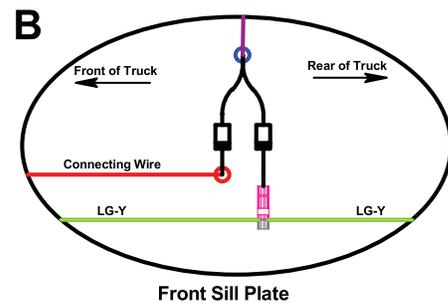
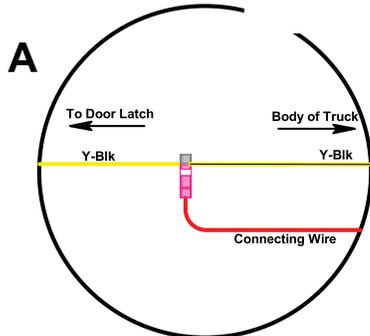
WIRING GUIDE
Ford Super Duty (2007)
With remote keyless entry

07
W



Driver-side wiring

-  **Posi-Tap™ connector**
-  **Double diode harness**
-  **Additional connecting wire (Red - 18 Ga)**
-  **Butt connector**



DRIVER SIDE WIRING

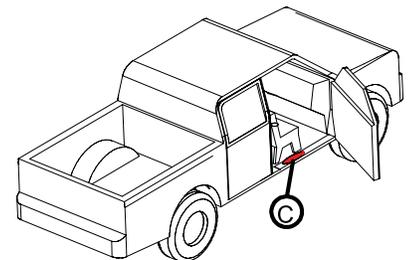
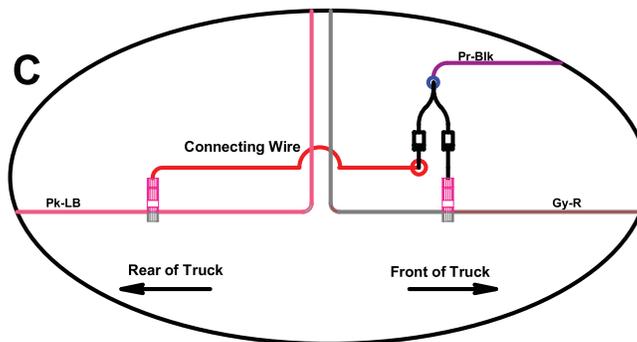
1. Remove front kick panel and locate bundle of wires leaving front door just above e-brake assembly (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe).

Caution: You may find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL (open line) with the door closed).

2. Using supplied Posi-Tap connectors, splice supplied red connecting wire into yellow with black stripe wire.

3. Route red wire down to sill plate.
4. Attach purple Power step trigger wire to blue butt connector of "double diode harness".
5. Attach one leg of "double diode harness" to open end of red connecting wire.
6. Using supplied Posi-Tap connectors, splice remaining leg of "double diode harness" into rear door-ajar wire (light green with yellow stripe) **Caution: You may find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL (open line) with the door closed).**

Passenger-side wiring



PASSENGER SIDE WIRING

1. Remove sill plate and attach purple Power Step trigger wire to blue butt connector of "double diode harness".
2. Open wire bundle and locate door-ajar wires (rear: pink with light blue stripe; front: grey with red stripe. Both wires pass under front seat as shown in figure-C

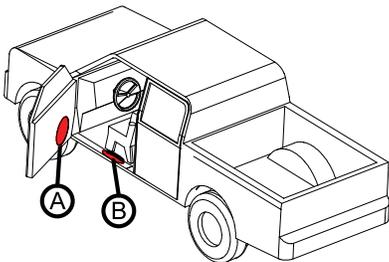
3. Using supplied Posi-Tap connectors, splice the open legs of the "double diode harness" into the door-ajar wires.
4. If necessary, attach red connecting wire to "double diode harness" to extend length as needed.

Notes:

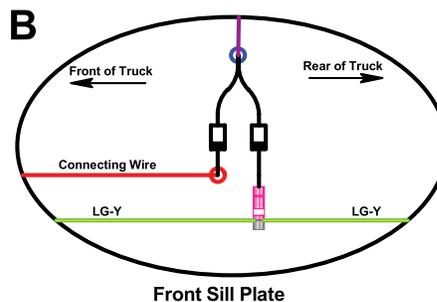
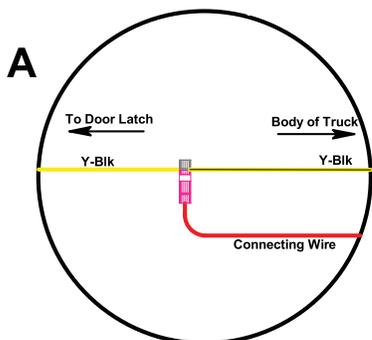
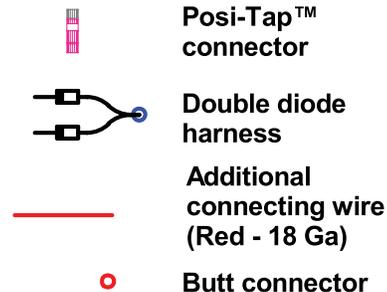
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE
Ford Super Duty (2004 - 2006)
With remote keyless entry

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Driver-side wiring



DRIVER SIDE WIRING

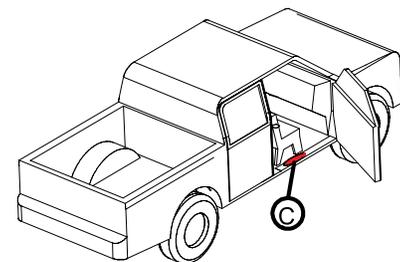
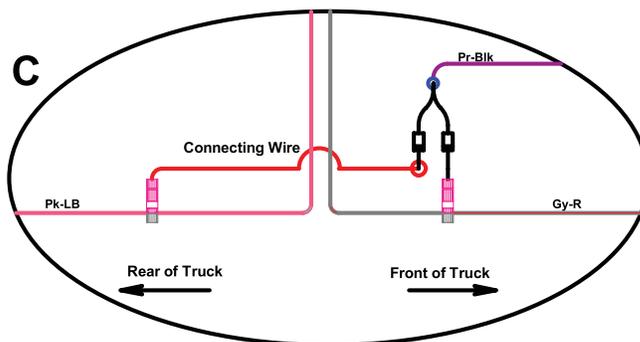
Front Door Panel

Front Sill Plate

1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.
3. Route red wire back into cab of vehicle.
4. Attach purple Power Step trigger wire to blue butt connector of "double diode harness".

5. Attach one leg of "double diode harness" to open end of red connecting wire.
6. Using supplied Posi-Tap™ connectors, splice remaining leg of "double diode harness" into rear door-ajar wire (light green with yellow stripe). **CAUTION: You will find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL with door closed).**

Passenger-side wiring



Front Sill Plate (Passenger Side)

PASSENGER SIDE WIRING

1. Remove sill plate and attach purple Power Step trigger wire to blue butt connector of "double diode harness".
2. Open wire bundle and locate door-ajar wires (rear: pink with a light blue stripe; front: grey with red stripe). Both wires pass under the front seat as shown in figure-C.

3. Using supplied Posi-Tap™ connectors, splice the open legs of "double diode harness" into door-ajar wires.
4. Attach Posi-Tap splice to this wire as shown in Figure-C. **NOTE: As shown above, you may have to use the supplied red connecting wire to extend to the installed Posi-Taps.**

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE

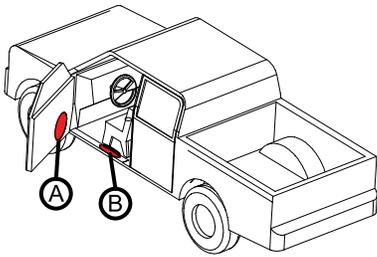
Ford Super Duty (2004 - 2006)

Without remote keyless entry

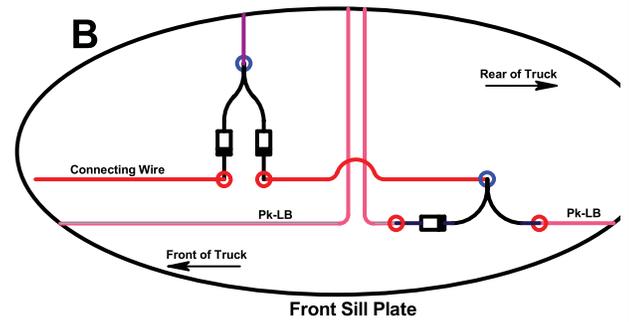
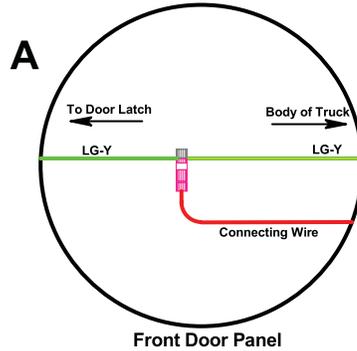
SINGLE DIODES REQUIRED

If diodes were not ordered with kit, they can be ordered at no charge and shipped UPS Ground by calling 1-888-983-2206

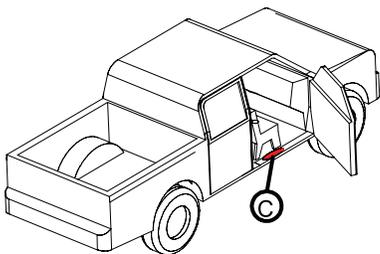
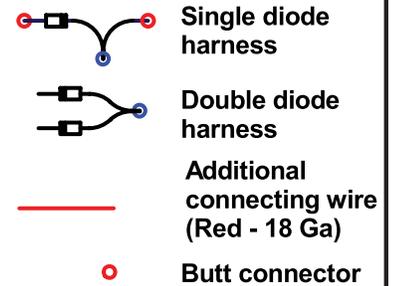
04 - 06
W/O



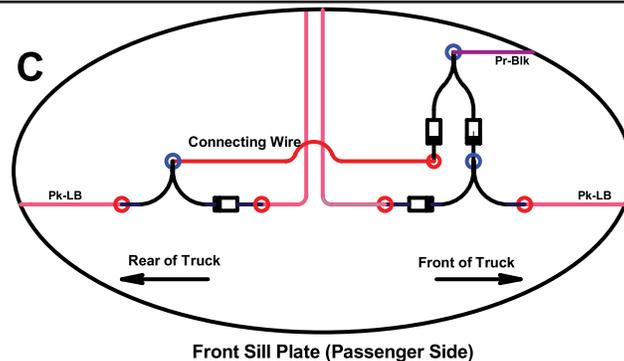
Driver-side wiring



1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (light green with yellow stripe).
Caution: You may find two wires with these colors; use wire that leads out to door latch.
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.
3. Route red wire into cab of vehicle and back toward sill plate area.
4. Remove sill plate, open wire bundle and locate rear door-ajar wire (pink with a light blue stripe).
Caution: Make certain to locate the pink with light blue stripe wire rear of the junction where the wires cross under front seat. See figure B..
5. Cut wire and install "single diode harness" as oriented in Figure-B.
6. Attach red connecting wire routed from area-A to the open blue butt connector of "single diode harness" installed in step 5.
7. Attach blue connector of "double diode harness" to the purple signal wire of Powerstep harness that was pulled through the floor.
9. Cut the red connecting wire near the "double diode harness". Use butt connectors to connect each cut end of the connecting wire to the open legs of the "double diode harness".



Passenger-side wiring



1. Remove front sill plate, open wire bundle and locate rear door-ajar wire (pink with a light blue stripe). This wire will be located rear of the junction where the wires route under the front passenger seat.
2. Cut wire and install "single diode harness" as oriented in Figure-C.
3. Locate front door-ajar wire (also pink with a light blue stripe). This wire will be located in front of the junction where the wires route under the front passenger seat.
4. Cut wire and install "single diode harness" as oriented in the figure above.
5. After both "single diode harnesses" have been installed, attach the supplied connecting wire to the blue connector of the rear "single diode harness".
6. After trimming to length, attach the opposite end of the connecting wire and the purple signal wire of the Powerstep harness to the blue connector on the front "single diode harness".

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

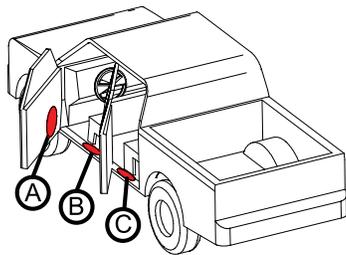
WIRING GUIDE

Ford Super Duty (2002 - 2003)

With remote keyless entry

NOTE: The two wires to each of the motor plugs (orange and white) must be reversed.

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W



Driver-side wiring



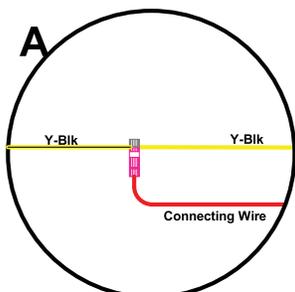
Posi-Tap™ connector



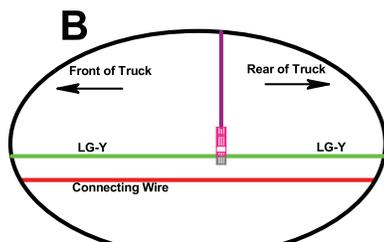
Additional Connecting Wire (Red - 18 Ga)



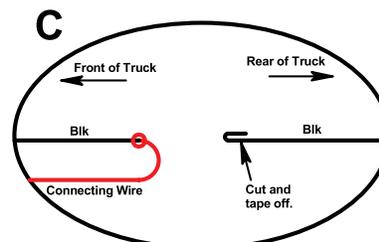
Butt Connector



Front Door Panel



Front Sill Plate



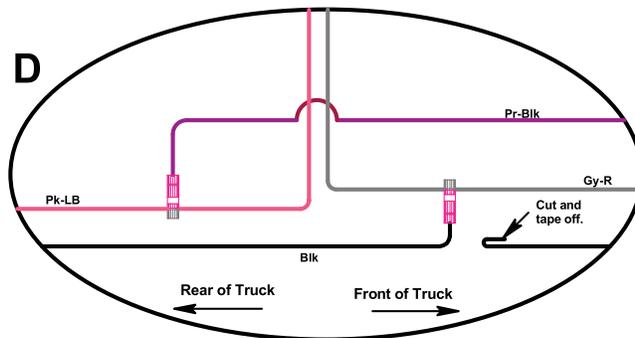
Rear Sill Plate

DRIVER SIDE WIRING

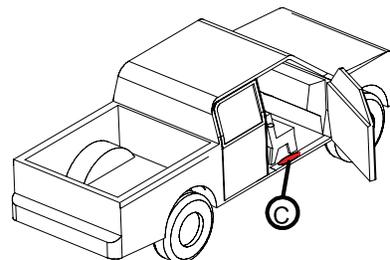
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18 Ga door-ajar wire (yellow with black stripe). **CAUTION:** You may find two wires with these colors; use wire that leads out to door latch.
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.
3. Route red wire back into cab of vehicle and back toward rear sill plate.

4. Remove rear sill plate, open wire bundle and locate 18 Ga. black wire. Cut this wire and attach the end of the connecting wire from step-3 as shown in figure-C.
5. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into rear door-ajar wire (light green with yellow stripe), located under front sill plate. **CAUTION:** You will find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL with door closed).

Passenger-side wiring



Front Sill Plate (Passenger Side)



PASSENGER SIDE WIRING

1. Remove passenger side front sill plate, open wire bundle and locate rear door-ajar wire (pink with light blue stripe). This wire will be located rear of junction where wires route under from passenger seat.
2. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into pink with light blue stripe wire.

3. Cut the black 18 Ga wire found in wire bundle, forward of junction where wires route under front seat.
4. Using supplied Posi-Tap™ connectors, splice rear section of cut black wire into front door-ajar wire (grey with red stripe) as shown above.
5. Tape off the remaining open end of the black wire (front section).

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

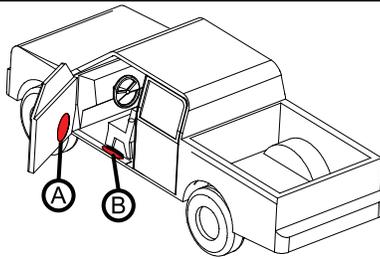
WIRING GUIDE

Ford Super Duty (2002 - 2003)

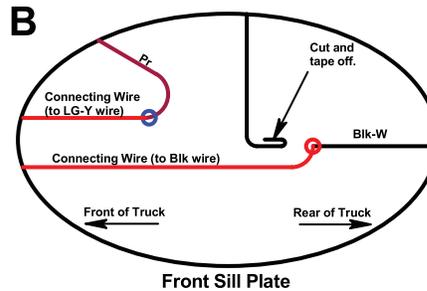
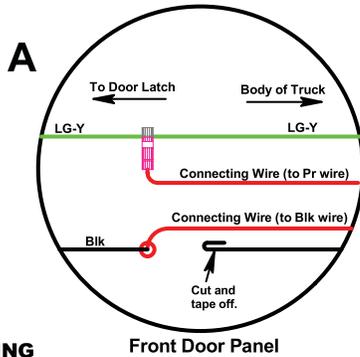
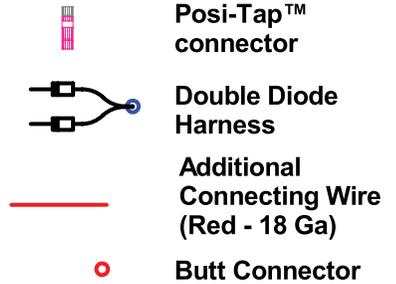
Without remote keyless entry

NOTE: The two wires to each of the motor plugs (orange and white) must be reversed.

02 - 03
W/O



Driver-side wiring

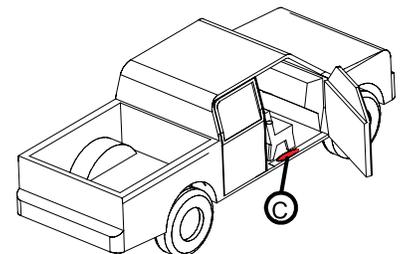
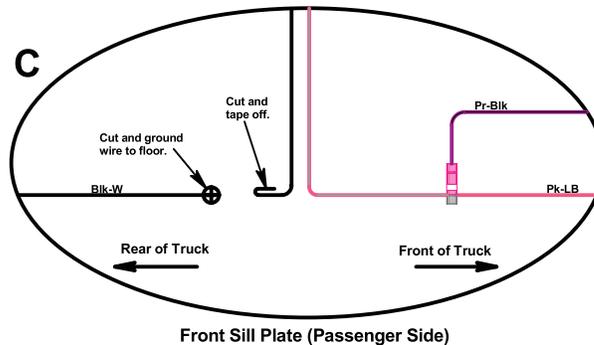


DRIVER SIDE WIRING

1. Remove door panel, access a bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga. door-ajar wire (light green with yellow stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.
3. Locate black 18Ga. wire in the same area (Area-A). Cut wire and attach another connecting wire to one end as shown above. Tape off the open end as shown above.
4. Route both connecting wires through door and accordion back toward front sill plate (Area-B).

5. Open wire bundle under front sill plate and locate the door-ajar wire (black with a white stripe).
6. Cut this wire and connect the other end of the connecting wire that comes from the black wire of step 3 to the rearward end of the wire. Tape off the open end of the cut wire as shown in Figure-B.
7. Attach the other connecting wire (from yellow with black stripe wire) to the purple signal wire from the Powerstep harness.

Passenger-side wiring



PASSENGER SIDE WIRING

1. Remove front sill plate of passenger side, open wire bundle and locate front door-ajar wire (pink with a light blue stripe). This wire will be located forward of the junction where the wires route under the passenger seat.
2. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into light pink with light blue stripe wire.

3. Locate the ground wire for the rear door-ajar wire (black with a white stripe). This wire will be located rear of junction where the wires route under the passenger front seat.
4. Cut this wire (black with white stripe) and ground the one end as shown above to the vehicle's ground (suggestion: use ring terminal and sheet metal screw or extend wire to a grounded terminal). Tape off open end.

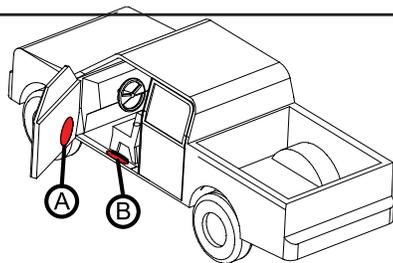
Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

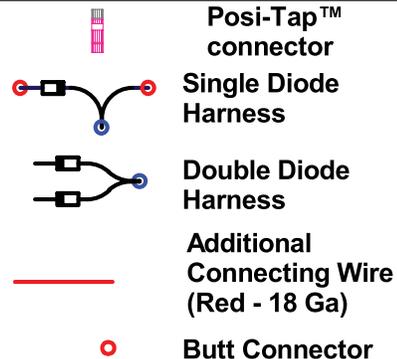
WIRING GUIDE
Ford Super Duty (2001)
With remote keyless entry

SINGLE DIODES REQUIRED
 If diodes were not ordered with kit, they can be ordered at no charge and shipped UPS Ground by calling 1-888-983-2206

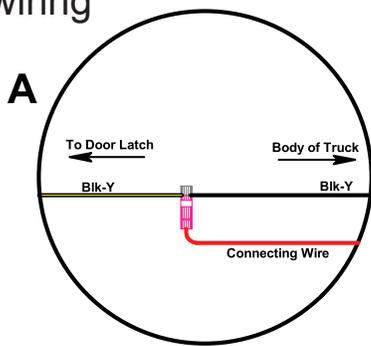
99 - 01
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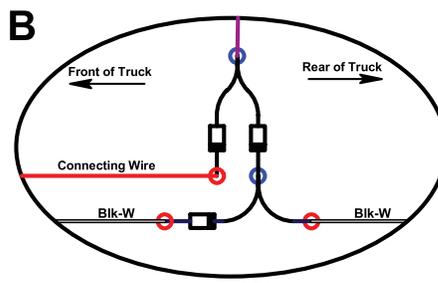
NOTE: On 2001 and older models the factory harness does not split and cross over from passenger to driver side under front seats, but does on all other model years.



Driver-side wiring



Front Door Panel



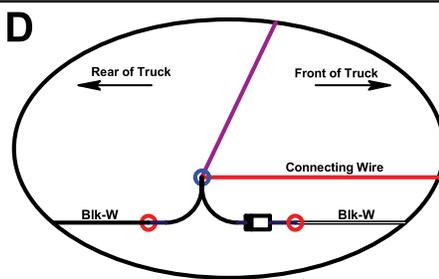
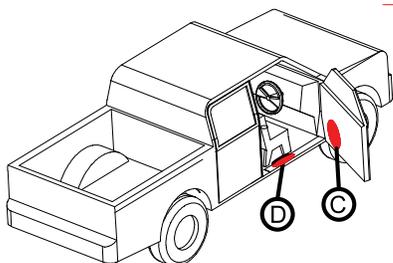
Front Sill Plate

DRIVER SIDE WIRING

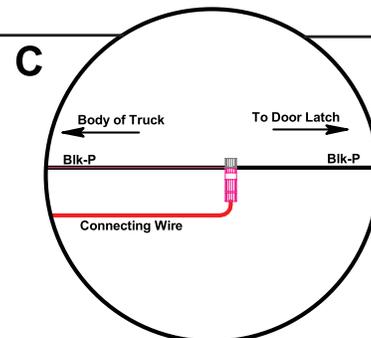
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (black with yellow stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into black with yellow stripe wire.
3. Route red wire back into cab of vehicle.
4. Attach purple Power Step trigger wire to blue butt connector of "double diode harness".

4. After removing the front sill plate, open wire bundle and locate rear door-ajar wire (black with a white stripe).
5. Cut wire and install "single diode harness" as oriented in the Figure-B.
6. Connect blue connector of "double diode harness" to purple Power Step trigger wire that was pulled through the floor.
7. Attach connecting wire that comes from Area-A as shown in the figure using supplied red butt connector.
8. Attach the open blue connector of "single diode harness" to the remaining open leg of "double diode harness".

Passenger-side wiring



Front Sill Plate (Passenger Side)



Front Door Panel (Passenger Side)

PASSENGER SIDE WIRING

1. Remove front passenger door panel and access a bundle of wires below and to the right of the speaker (Area-C). Open bundle and locate 18Ga door-ajar wire (black with a pink stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into black with pink stripe wire.
3. Route red wire back into cab of vehicle and down to sill plate.

4. Remove step plate (Area-D), open wire bundle and locate rear door-ajar wire (black with a white stripe).
5. Cut wire and install "single diode harness" as oriented in Figure-C.
6. Attach connecting wire from step-3 and purple signal wire from Powerstep harness to "single diode harness" as shown in Figure-D.

Notes:

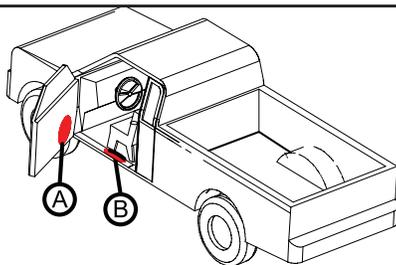
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

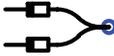
WIRING GUIDE

Ford Super Duty (2004 - 2006) Regular Cab & Extended Cab
With remote keyless entry

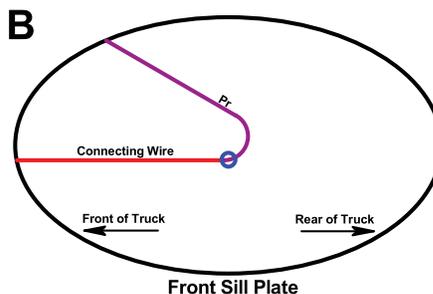
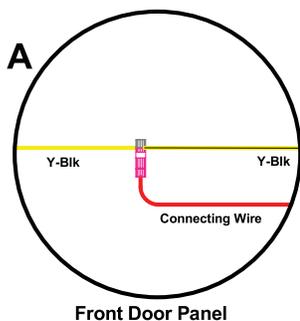
04 - 06

W



-  Posi-Tap™ connector
-  Double Diode Harness
-  Additional Connecting Wire (Red - 18 Ga)
-  Butt Connector

Driver-side wiring

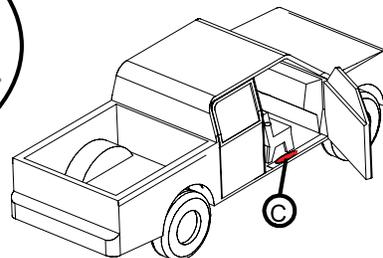
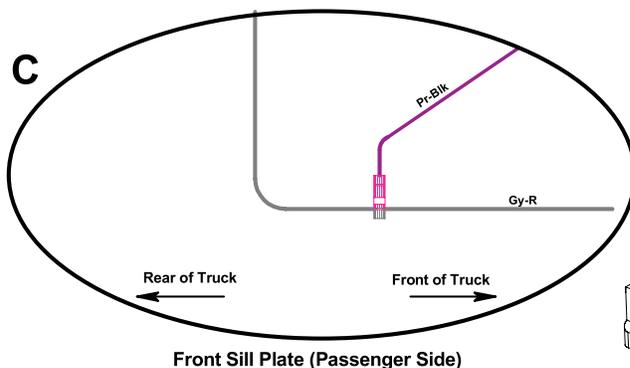


DRIVER SIDE WIRING

1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe).
Caution: You may find two wires with these colors; use wire that leads out to door latch.
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.

3. Route red wire into cab of vehicle and back toward sill plate area.
4. After removing the front door step plate, attach the connecting wire to the purple signal wire from Powerstep harness that was pulled through the floor.

Passenger-side wiring



PASSENGER SIDE WIRING

1. Removing the passenger side front sill plate, open wire bundle and locate the rear door-ajar wire (gray with a red stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied purple Power Step trigger wire into gray with red stripe wire.

Notes:

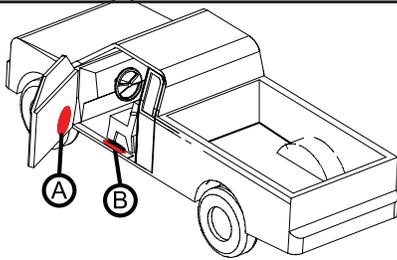
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE

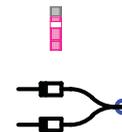
Ford Super Duty (2002 - 2003) Regular Cab & Extended Cab
With remote keyless entry

02 - 03

W



NOTE: The two wires to each of the motor plugs (orange and white) must be reversed.



Posi-Tap™ connector

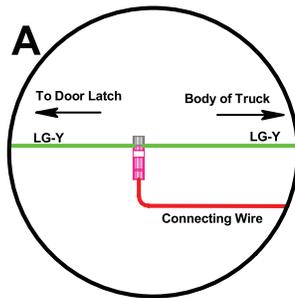
Double Diode Harness

Additional Connecting Wire (Red - 18 Ga)

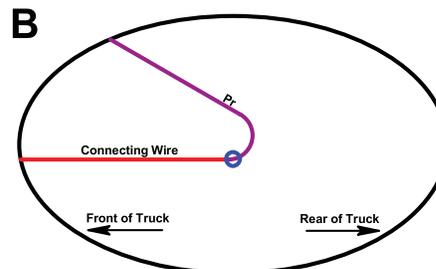


Butt Connector

Driver-side wiring



Front Door Panel



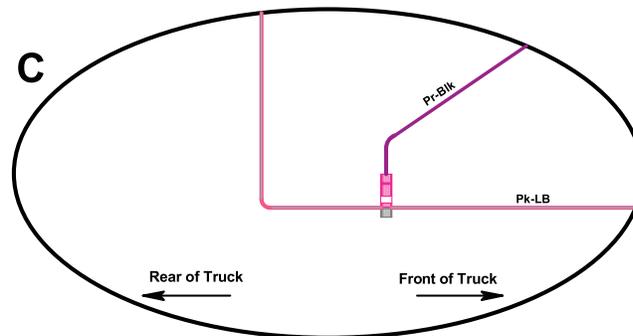
Front Sill Plate

DRIVER SIDE WIRING

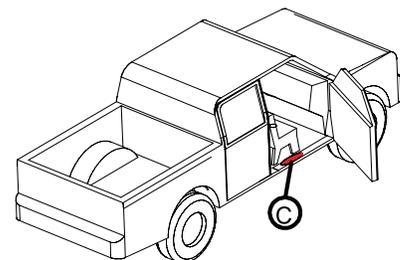
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (light green with yellow stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.

3. Route red wire into cab of vehicle and back toward sill plate area.
4. After removing the front door step plate, attach the connecting wire to the purple signal wire from Powerstep harness that was pulled through the floor.

Passenger-side wiring



Front Sill Plate (Passenger Side)



PASSENGER SIDE WIRING

1. Removing the passenger side front sill plate, open wire bundle and locate the rear door-ajar wire (pink with a light blue stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied purple Power Step trigger wire into pink with light blue stripe wire.

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

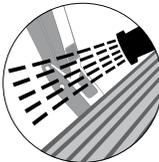


Congratulations on your purchase of the genuine AMP Research PowerStep! Here's what you should know...



POWERSTEP™ OPERATION - The AMP Research PowerStep™ automatically deploys when any door is opened. When both front and rear doors are closed, it retracts automatically under your vehicle.

The drive system is designed to automatically stop if resistance, blockage or icing occurs. To reset, clear any obstruction, then simply open and close the door and normal operation will resume.



MAINTENANCE TIPS - The stepping surface and linkages should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime.

In severe driving conditions, pressure washing the linkages is strongly recommended.

Avoid spraying the motors directly with high-pressure water. After washing, apply Silicone spray lubricant to the pivot pins of each linkage assembly. Remove any excess lubricant with a soft clean cloth. Do not apply Silicone spray, waxes or protectants like Armor All® to the stepping surfaces.



KEEPING POWERSTEP™ DEPLOYED - When washing your vehicle, the PowerStep can be set to remain in the deployed position with the doors closed. **DO THIS...**

1. With the PowerStep deployed, firmly press and hold the step down with your foot.
2. Close the door while continuing to press down on the step. *(This will not harm the motor.)*
3. To resume normal operation, simply open and close the door. *(Repeat for both sides of the vehicle.)*

CAUTION! KEEP HANDS AWAY WHEN THE POWERSTEP IS IN MOTION

AMP RESEARCH LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for FIVE (5) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-800-315-9697

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.